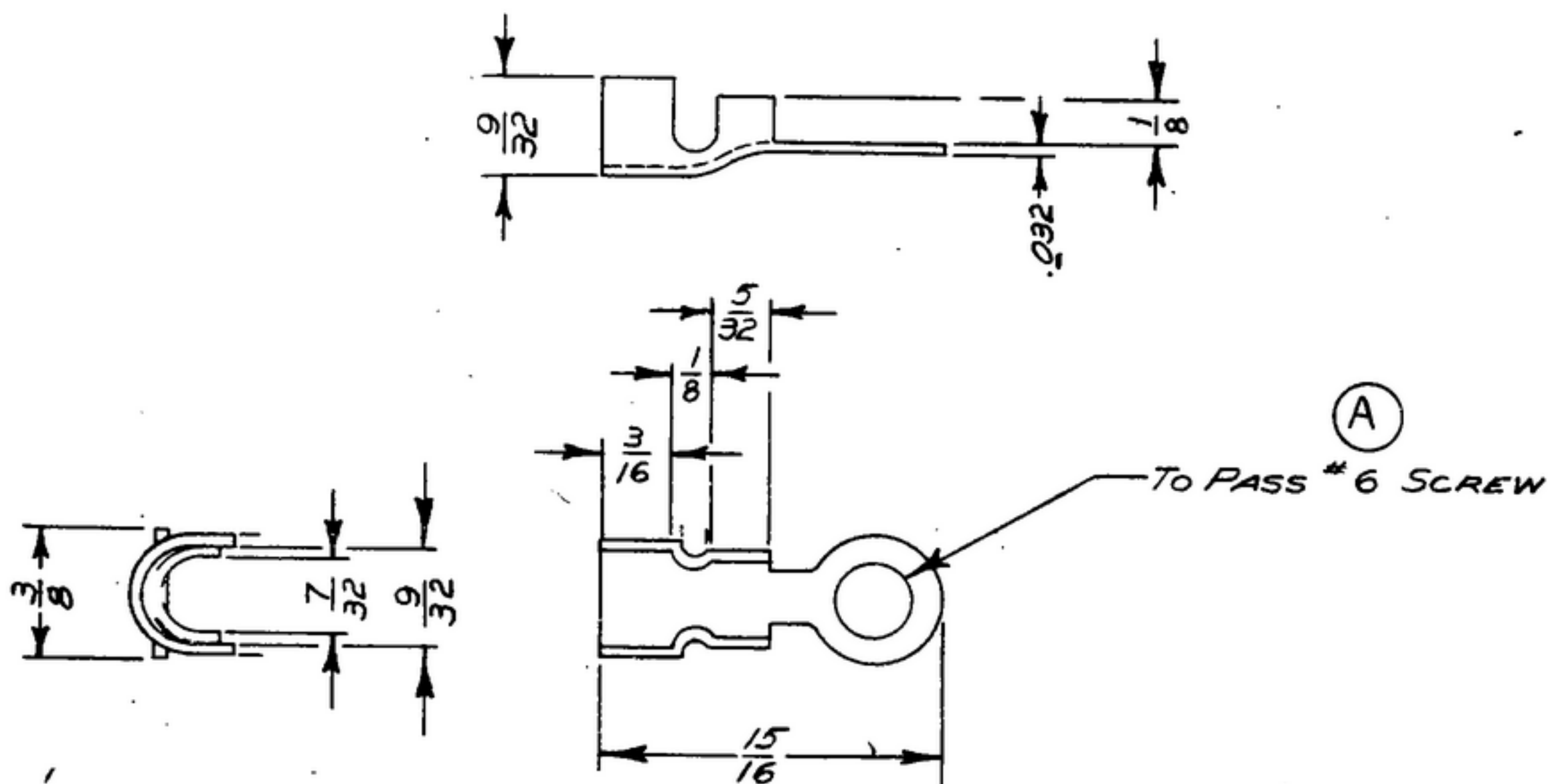


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\* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	WAS NO. 10 SCREW	19 MAR 1965	21582-FC-01 REV'D PME



NOTES:

1. PART MAY BE # 2041 AS SUPPLIED BY PATTON-MAC GUYER CO, PROVIDENCE, RHODE ISLAND, OR EQUAL, PROVIDING IT MEETS THE FOLLOWING REQUIREMENTS & DIMENSIONS SHOWN.

DESCRIPTION: DOUBLE EAR SOLDERING LUG.

MATERIAL: BRASS

FINISH: M317 PER SPEC MIL-F-14072.

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
LIST OF MATERIAL						
COLLINS PART NO. <i>559 0208002</i>						

COLLINS NO.	QTY	NEXT ASSY	USED ON
<del>558 0467 002</del>	<del>2</del>		
<del>558 0455 004</del>	<del>3</del>		

DRAWN *ECS* CHECKED *[Signature]* APPROVED

UNLESS OTHERWISE SPECIFIED:  
 DECIMAL DIMENSIONS INCLUDING HOLE SIZE MAY VARY ±.008  
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64  
 MACHINED ANGLES MAY VARY ±.1°  
 SHEARED ANGLES MAY VARY ±.25°  
 BROKEN ANGLES MAY VARY ±.1°  
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.  
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS RADIO CO.  
 CEDAR RAPIDS, IOWA  
 14214-PH-51-93  
 SIGNAL CORPS  
 REVIEWED *PME*  
 APPROVED *HLY*  
*PME*  
 DATE *16 JAN 56* SCALE *2/1*

DEPARTMENT OF THE ARMY  
 SIGNAL CORPS ENGINEERING  
 LABORATORIES  
 FORT MONMOUTH NEW JERSEY  
*SM-B-249254*